

### ROLLER BIT MODEL COMPARISON REPORT

### 1. Overview

Drillnova's MH series roller bits are engineered for Foundation Drilling applications. All models share the same base structure — journal bearing system with double sealing and vacuum grease system — but differ in materials, geometry, and welding design.

# 2. Model Comparison Table

Model	Material (Body / Cone)	Design Features	Performance Level	Application Focus	Remarks
MH-1	20CrNiMo / 20CrNiMo	<ul> <li>No pre-set angle → manual welding alignment needed</li> <li>3rd generation cone on 3rd generation body</li> </ul>	Medium duration & penetration rate	Medium-hard formations (60– 120 MPa); cost- sensitive projects	Entry-level option; high cost-performance
MH-2	15CrNi4Mo / 15MnNi4Mo	<ul><li>Traditional 1st generation body design</li><li>No angle preset</li></ul>	Medium– High strength but outdated design	Medium-hard rock; legacy users in piling or oil & gas	Kept for old customers; less efficient welding and alignment
МН-3	15CrNi4Mo / 15MnNi4Mo	<ul> <li>4th generation body with pre-set welding angle</li> <li>Optimized insert layout (14 mm × 52 pcs)</li> <li>Full-coverage design, no blind spots</li> </ul>	Maximum duration & penetration rate (+20%)	Hard and abrasive formations (150–280 MPa); foundation piles	Flagship model; ≈ 90% of export volume
МН-3С	15CrNi4Mo / 15MnNi4Mo	<ul> <li>Holder-based quick-change system</li> <li>Same cutting structure as MH-3</li> <li>Additional slotting work for interchangeability</li> </ul>	Same as MH-3 (performance)	Foundation projects requiring rapid bit swap	Quick-change type; minimal downtime on site

Tel: +86 317 202 0557

Email: info@drillnova.com

www.drillnova.com

# 3. Technical Highlights

### • Material Advantage (15CrNi4Mo vs 20CrNiMo)

→ Higher hardness & wear resistance, longer life under high torque and abrasive conditions.

### • Design Evolution (from 1st to 4th generation)

 $\rightarrow$  Flat and thicker body, automatic angle alignment, better load capacity (+20% faster welding accuracy).

### • Lubrication System

→ Vacuum grease with protective O-ring shield extends bearing life under heavy drilling conditions.

### • Insert Layout

 $\rightarrow$  Full-coverage 14 mm tungsten carbide inserts ensure consistent rock contact and fewer blind spots.

### 4. Selection Advice for Dealers

If Customer Needs	Recommended Model	Rationale
Lowest price / general foundation projects	MH-1	Balanced performance and cost; good entry point for new users.
Proven design used in legacy projects	MH-2	Traditional design; kept for customers accustomed to earlier structure.
High efficiency and durability for hard rock / large pile drilling	МН-3	Flagship type; superior penetration and longevity; preferred by 90% of clients.
Frequent bit replacement on site / minimal downtime	МН-3С	Quick-change holder; same performance as MH-3 but faster turnaround.

# 5. Summary

Model	Positioning	Key Benefit		
MH-1	Cost-effective basic type	Affordable and reliable! but not easy for welding		
MH-2	Legacy type" design based on tricone#	Stable but outdated design! not recommended for new clients		
MH-3	Flagship type	Maximum performance and easy welding		
мн-зс	Premium quick-change	Same as MH-3 + fast on-site replacement		

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# **ROLLER BIT MH-3**

# PREMIUM TYPE 52-Inserts Full Coverage

Ensures optimal rock contact for higher penetration and extended working life, boosting overall field performance.



#### **Wear-Resistant Alloy Bearings**

Bearings coated with a high-durability alloy, providing longer service life and stable performance - even under harsh drilling conditions.

Real-world tests show an average depth increase from 35m to 45m per run.

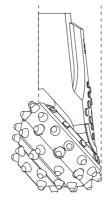
Beyond standard O-ring seals, we add a protective layer using high-precision machinery. This design shields the O-ring from cutting wear, further extending the bit's overall lifespan.



### **4<sup>th</sup> Generation Body**

#### **Preloaded Welding Angle**

Specially engineered for piling operations, each leg arrives preset with the optimal welding angle. No measuring or adjustments needed—just place it on the cutting ring.



### Select Cone Design



**Chisel** 60-110MPa **Medium-Hard** 



Conical 100-180MPa **Balanced Option** 





Spherical 150-280MPa Ultra-Hard

#### Vacuum Grease System

Upgraded lubrication system outperforms traditional methods, optimizing grease flow and effectively reducing heat from friction.

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"This design innovation has simplified our daily workflow, allowing us to focus on productivity rather than tedious angle checks."

On-Site Feedback

#### **Faster, More Accurate Welding**

Real-world tests show up to 20% less setup time and fewer alignment errors, boosting both workshop and on-site

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### **DESIGN EVOLUTION**

Continuous innovation for better penetration, simpler welding, and stronger durability

### **Cone** Generation

#### Smarter Insert Layouts, Better Penetration



- Tricone Bit Structure (OD 118mm)
- Limited Inserts → Low penetration rate
- Blind grooves → Basic layout, less durability
- Piling Bit Structure (OD 118mm)
- Increased Inserts → Reduced blind spots, better cutting contact
- Challenges → Medium penetration, still room for improvement
- Full Coverage Inserts (OD 120mm)
- No Blind Spot → Maximized penetration, longer lifespan
- Field Result +10% Drilling Efficiency vs. 2<sup>nd</sup> Gen

### **Body** Generation

#### Refining shape & welding angles for robust performance







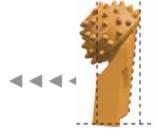




- Shape: Irregular 120° &nozzle segment
- · Challenges:
- Difficult welding & positioning
- Risk of heat damage when cutting nozzle
- Shape: Flat, regular body
- Advantages: Fast welding to cutting ring
- Challenges: Reduced strength due to thinner body
- · Shape: Flat & thicker body
- Advantages: Better drilling weight tolerance
- Challenges: Manual angle alignment still needed

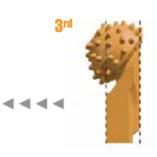


Preloaded Welding Angle



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Set Welding Angel



Netural No Angel

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- Automatic alignment
- Higher load capacity
- +20% Faster welding

**DRILLNOVA - ALWAYS ONE TURN AHEAD** 

Email: info@drillnova.com

CANGZHOU DRILLNOVA TECHNOLOGY CO., LTD.

Main Office: Unit 1214, Building 3, Jinggui Center, Shicheng Avenue, Cangzhou, Hebei, China Factory: West of Junziguan Village, Shijing Town, Hejian, Cangzhou, Hebei, China DILLEGAN - VESAVIO OUF I GILL VILLYD



# **ROLLER BIT DATA SHEET**

### DRILLNOVA offers multiple Roller Bit models to tackle varied formations



MH-1 Entrance-level



MH-2
Traiditional



MH-3 Flagship



MH-3C Qui-Change Holder



MH-3B Qui-Change Bolts



MH-3H Large Pile Dia.

Model	Cone Type	Cone (Teeth Dia.×Qty-Dia.)	Body Type	Connect	Selection Advice
MH-1	3rd	13.7×52-134	3rd	Welding	Smaller piles / moderate rock; cost-effective in construction
MH-2	зrd	14×52-139	1st	Welding	Widely used in oil & gas; stable penetration in medium- hard formations
MH-3	зrd	14×52-139	4th	Welding	For tough, abrasive rock; +20% faster drilling in field tests
мн-зн	зrd	17×74-191	4th	Welding	Large-diameter boreholes (OD>2000mm); robust torque capacity
MH-3C	зrd	14×52-139	Holder	Qui-Change	Holder-based quick-change; easy on-site swaps, minimal downtime
мн-зв	3rd	14×52-139	Bolts	Qui-Change	Bolt-type quick replacement; extra stability for specialized core barrels

<sup>\*</sup> MH-1 Raw Material 20CrNiMo

<sup>\*</sup> All models come standard with Journal bearing, Double sealing, and a Vacuum grease system.